



NOTES:
1) MATERIAL: 7075-T6 (OR T62) ALUMINUM SHEET, 0.125 in (3.18 mm) THK
PER AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 OR
PER QQ-A-200/12 (REF DART SPEC M7075T6S)
2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4980-1", AGUSTA WESTLAND P/N "TBD", REVISION, BATCH NUMBER AND DATE OF MANUFACTURE,
USING AN X-TENSION STAMP, PER QSI 044 METHOD 6.2
7) WEIGHT: 0.05 lbs (0.02 kgs)
8) UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL FILE: D4980-1-a.IGES

PRELIMINARY ISSUE

A	NEW ISSUE		DC	13.11.13
REV.	DESCRIPTION		BY	DATE
DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	DC			
CHECKED	RF	DRAWING NO. REV. A2		
MFG. APPR.	JLM	D4980 SHEET 1 OF 1		
APPROVED		TITLE SCALE		
DE APPR.		DOUBLER NTS		
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